



**Limitations:**

Stone Coat Countertops epoxy should be stored in a dry place at room temperature and kept out of reach of children. Resin and Hardener should not be left in an open container. Stone Coat Countertops epoxy should be used in a room where the humidity level is under 60% and room temperature. This product should be used within one year of purchase.  
For interior use only.

**Clean Up:**

Use Acetone to clean up the epoxy while it is in its liquid state. After Stone Coat Countertops has been cured, it may be removed by sanding or a paint stripper. It is advisable to clean immediately after use.

**Disclaimer:**

Stone Coat Countertops guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. Stone Coat Countertops makes no other warranty, expressed or implied, and all warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product. Manufacturer shall not be liable for material used outside of its shelf life. For product dating, please refer to the batch number on the product or contact Stone Coat Countertops.

**Technical Data:**

<u>Exothermic data</u>	
Brookfield viscosity, cps, 25 °C	8000
Gel Time, minutes (200-g mass)	45
Peak Exothermic temperature, °C	152
Time to peak temperature	54
<u>Coating Properties, 6 mil film</u>	
Drying time, hr., Set to touch	3.7
Surface- Dry	5.5
Thru-dry	9.5
<u>Properties of Cured 1/8 inch castings</u>	
Izod impact strength, ft-lb/in	0.98
Dynatup impact, total energy, in-lb	32
Shore D hardness, 0-10 sec	85-87
Tensile Strength, psi	6,200
Ultimate elongation, %	6.5
Flexural strength, psi	10,500
Flexural modulus, psi	320,000
HDT, °C, 264-psi load	40
%Weight change, 24 hr water boil	-0.3
3 hr acetone boil	
Compressive strength, psi, at yield	4,200
At failure	29,600
Cured 7 days, ~25°C	
1 inch cylinders, 1/2 inch diameter	