

# CLARITI PART B

## Barnes Products P/L

Chemwatch Hazard Alert Code: 3

Chemwatch: 5273-40

Version No: 2.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 18/09/2017

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S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	CLARITI PART B
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy curing agent.
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### Details of the supplier of the safety data sheet

Registered company name	Barnes Products P/L
Address	5 Greenhills Avenue Moorebank NSW 2170 Australia
Telephone	+61 2 9793 7555
Fax	+61 2 9793 7091
Website	http://www.barnes.com.au/
Email	sales@barnes.com.au

### Emergency telephone number


Association / Organisation	Barnes Products Pty Ltd
Emergency telephone numbers	+61 2 9793 7555 Business Hours
Other emergency telephone numbers	Poisons Information Centre 13 1126 after hours

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Poisons Schedule	S5
Classification <sup>[1]</sup>	Metal Corrosion Category 1, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 3, Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
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SIGNAL WORD **DANGER**

### Hazard statement(s)

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

### Precautionary statement(s) Prevention

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P234	Keep only in original container.

### Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.

### Precautionary statement(s) Storage

P405	Store locked up.
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### Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
2855-13-2	30-50	<u>isophorone diamine</u>
100-51-6	30-50	<u>benzyl alcohol</u>
109-76-2	10-20	<u>1,3-propylenediamine</u>
102-71-6	<1	<u>triethanolamine</u>
140-31-8	<1	<u>N-aminoethylpiperazine</u>
110-85-0	<1	<u>piperazine</u>

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> <li>▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul>

	<b>This must definitely be left to a doctor or person authorised by him/her.</b> (ICSC13719)
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Transport to hospital or doctor without delay.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO<sub>2</sub>)</li> <li>, aldehydes</li> <li>, nitrogen oxides (NO<sub>x</sub>)</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul> <p>May emit corrosive fumes.</p>
<b>HAZCHEM</b>	2X

## SECTION 6 ACCIDENTAL RELEASE MEASURES

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"><li>▶ Clean up all spills immediately.</li><li>▶ Avoid breathing vapours and contact with skin and eyes.</li><li>▶ Control personal contact with the substance, by using protective equipment.</li><li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li></ul>
<b>Major Spills</b>	<ul style="list-style-type: none"><li>▶ Clear area of personnel and move upwind.</li><li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li><li>▶ Wear full body protective clothing with breathing apparatus.</li><li>▶ Prevent, by any means available, spillage from entering drains or water course.</li></ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"><li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li><li>▶ Limit all unnecessary personal contact.</li><li>▶ Wear protective clothing when risk of exposure occurs.</li><li>▶ Use in a well-ventilated area.</li><li>▶ Avoid contact with incompatible materials.</li></ul>
<b>Other information</b>	<ul style="list-style-type: none"><li>▶ Store in original containers.</li><li>▶ Keep containers securely sealed.</li><li>▶ Store in a cool, dry, well-ventilated area.</li><li>▶ Store away from incompatible materials and foodstuff containers.</li></ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	Plastic pail
<b>Storage incompatibility</b>	<ul style="list-style-type: none"><li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li><li>▶ Avoid contact with copper, aluminium and their alloys.</li><li>▶ Avoid reaction with oxidising agents</li></ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

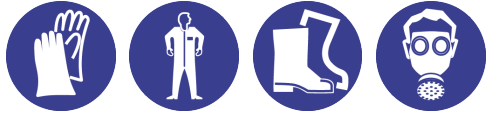
Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	triethanolamine	Triethanolamine	5 mg/m <sup>3</sup>	Not Available	Not Available	Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
benzyl alcohol	Benzyl alcohol	30 ppm	52 ppm	740 ppm
1,3-propylenediamine	Propanediamine, 1,3-	0.93 mg/m <sup>3</sup>	10 mg/m <sup>3</sup>	61 mg/m <sup>3</sup>
triethanolamine	Triethanolamine; (Trihydroxytriethylamine)	15 mg/m <sup>3</sup>	240 mg/m <sup>3</sup>	1,500 mg/m <sup>3</sup>
N-aminoethylpiperazine	Aminoethylpiperazine, N-	6.4 mg/m <sup>3</sup>	71 mg/m <sup>3</sup>	420 mg/m <sup>3</sup>
piperazine	Piperazine	0.09 ppm	8.9 ppm	54 ppm

Ingredient	Original IDLH	Revised IDLH
isophorone diamine	Not Available	Not Available
benzyl alcohol	Not Available	Not Available
1,3-propylenediamine	Not Available	Not Available
triethanolamine	Not Available	Not Available
N-aminoethylpiperazine	Not Available	Not Available
piperazine	Not Available	Not Available

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>Refer also to protective measures for the other component used with the product. Read both SDS before using; store and attach SDS together.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Chemical goggles.</li> <li>▶ Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> <li>▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> <li>▶ Leather wear not recommended: Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as they cannot be adequately decontaminated</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> </ul>
<b>Thermal hazards</b>	Not Available

## Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

CLARITI PART B

Material	CPI
BUTYL	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
PVA	C
PVC	C
VITON	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P3	-	AK-PAPR-AUS / Class 1 P3
up to 50 x ES	-	AK-AUS / Class 1 P3	-
up to 100 x ES	-	AK-2 P3	AK-PAPR-2 P3 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Clear slightly amber liquid with ammoniacal odour; partly mixes with water.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.99
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	>260	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	124 (PMCC)	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	<1 Ether = 1	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Applicable
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Partly miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Applicable

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"><li>▶ Unstable in the presence of incompatible materials.</li><li>▶ Product is considered stable.</li><li>▶ Hazardous polymerisation will not occur.</li></ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".</p> <p>Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.</p> <p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.</p> <p>Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.</p>
<b>Skin Contact</b>	<p>The material can produce chemical burns following direct contact with the skin.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	<p>The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.</p>

<b>Chronic</b>	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.	
<b>CLARITI PART B</b>	<b>TOXICITY</b> Not Available	<b>IRRITATION</b> Not Available
<b>isophorone diamine</b>	<b>TOXICITY</b> Oral (rat) LD50: 1030 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Not Available
<b>benzyl alcohol</b>	<b>TOXICITY</b> Dermal (rabbit) LD50: 2000 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Eye (rabbit): 0.75 mg open SEVERE
	Inhalation (rat) LC50: >4.178 mg/l/4h <sup>[2]</sup>	Skin (man): 16 mg/48h-mild
	Oral (rat) LD50: 1230 mg/kg <sup>[2]</sup>	Skin (rabbit):10 mg/24h open-mild
<b>1,3-propylenediamine</b>	<b>TOXICITY</b> Dermal (rabbit) LD50: 200 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Eye (rabbit): 1 mg - SEVERE
	Oral (rat) LD50: 350 mg/kg <sup>[2]</sup>	Skin (rabbit): 50 mg(open)SEVERE
<b>triethanolamine</b>	<b>TOXICITY</b> dermal (rat) LD50: >16000 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Eye (rabbit): 0.1 ml -
	Oral (rat) LD50: 5560 mg/kg <sup>[2]</sup>	Eye (rabbit): 10 mg - mild
		Eye (rabbit): 5.62 mg - SEVERE
		minor conjunctival irritation
		no irritation *
		Skin (human): 15 mg/3d (int)-mild
<b>N-aminoethylpiperazine</b>	<b>TOXICITY</b> Dermal (rabbit) LD50: 880 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Eye (rabbit): 20 mg/24h - mod
	Oral (rat) LD50: 2410 mg/kg <sup>[2]</sup>	Skin (rabbit): 0.1 mg/24h - mild
		Skin (rabbit): 5 mg/24h - SEVERE
<b>piperazine</b>	<b>TOXICITY</b> Dermal (rabbit) LD50: 4000 mg/kg <sup>[2]</sup>	<b>IRRITATION</b> Eye (rabbit): 0.25 mg/24h SEVERE
	Inhalation (mouse) LC50: 2.7 mg/l/2H <sup>[2]</sup>	Eye (rabbit): 0.75 mg SEVERE
	Oral (rat) LD50: 1900 mg/kg <sup>[2]</sup>	Skin (rabbit): 500 mg open mild
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>ISOPHORONE DIAMINE</b>	<p>Isophorone diamine is a strong skin irritant, corrosive with repeated application. Frequent occupational exposure may lead to the development of allergic skin inflammation. There could be damage to the smell organ, throat and lungs following inhalational exposure. Reduced kidney weight can result.</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.</p>
<b>BENZYL ALCOHOL</b>	<p>Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity.</p> <p>For benzoates: Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmed and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol.</p> <p>Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and connubial contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work.</p>

	<p>Fragrance allergens act as haptens, low molecular weight chemicals that cause an immune response only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but require previous activation. A prehapten is a chemical that itself causes little or no sensitization, but is transformed into a hapten in the skin (bioactivation), usually via enzyme catalysis. It is not always possible to know whether a particular allergen that is not directly reactive acts as a prehapten or a prohapten, or both.</p> <p>This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances.</p> <p>The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing. At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin. The potential for eye irritation is minimal.</p>
<b>N-AMINOETHYLPIPERAZINE</b>	<p>Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p> <p>for piperazine: Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma). Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Based on exposure levels of up to 3.4 mg/kg/day piperazine base and a LOAEL of 110 mg/kg, there is no concern for acute toxicity In pigs, piperazine is readily absorbed from the gastrointestinal tract, and the major part of the resorbed compound is excreted as unchanged piperazine during the first 48 hours.</p>
<b>ISOPHORONE DIAMINE &amp; BENZYL ALCOHOL &amp; N-AMINOETHYLPIPERAZINE</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.</p>
<b>ISOPHORONE DIAMINE &amp; N-AMINOETHYLPIPERAZINE</b>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p>
<b>ISOPHORONE DIAMINE &amp; BENZYL ALCOHOL</b>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>

<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	⊘
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	⊘
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	⊘
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	⊘
<b>Mutagenicity</b>	⊘	<b>Aspiration Hazard</b>	⊘

**Legend:** ✗ – Data available but does not fill the criteria for classification  
✓ – Data available to make classification  
⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

<b>CLARITI PART B</b>	<b>ENDPOINT</b>	<b>TEST DURATION (HR)</b>	<b>SPECIES</b>	<b>VALUE</b>	<b>SOURCE</b>
	Not Available	Not Available	Not Available	Not Available	Not Available

<b>isophorone diamine</b>	<b>ENDPOINT</b>	<b>TEST DURATION (HR)</b>	<b>SPECIES</b>	<b>VALUE</b>	<b>SOURCE</b>
	LC50	96	Fish	=70mg/L	1
	EC50	48	Crustacea	17.4mg/L	4
	EC50	72	Algae or other aquatic plants	=37mg/L	1
	EC10	72	Algae or other aquatic plants	=3.1mg/L	1
	NOEC	72	Algae or other aquatic plants	=1.5mg/L	1



**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**DO NOT** discharge into sewer or waterways.

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
isophorone diamine	HIGH	HIGH
benzyl alcohol	LOW	LOW
1,3-propylenediamine	LOW	LOW
triethanolamine	LOW	LOW
N-aminoethylpiperazine	HIGH	HIGH
piperazine	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation
isophorone diamine	LOW (BCF = 3.4)
benzyl alcohol	LOW (LogKOW = 1.1)
1,3-propylenediamine	LOW (LogKOW = -1.43)
triethanolamine	LOW (BCF = 3.9)
N-aminoethylpiperazine	LOW (LogKOW = -1.5677)
piperazine	LOW (BCF = 3.9)

### Mobility in soil

Ingredient	Mobility
isophorone diamine	LOW (KOC = 340.4)
benzyl alcohol	LOW (KOC = 15.66)
1,3-propylenediamine	LOW (KOC = 45.59)
triethanolamine	LOW (KOC = 10)
N-aminoethylpiperazine	LOW (KOC = 171.7)
piperazine	LOW (KOC = 52.71)

## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill.</li> <li>▶ Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert.</li> </ul>
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## SECTION 14 TRANSPORT INFORMATION

### Labels Required

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	2X

### Land transport (ADG)

<b>UN number</b>	2735
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.

<b>Transport hazard class(es)</b>	Class	8
	Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	223 274
	Limited quantity	5 L

#### Air transport (ICAO-IATA / DGR)

<b>UN number</b>	2735	
<b>UN proper shipping name</b>	Amines, liquid, corrosive, n.o.s. *; Polyamines, liquid, corrosive, n.o.s. *	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	8L
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	A3 A803
	Cargo Only Packing Instructions	856
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	852
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y841
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

#### Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	2735	
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.	
<b>Transport hazard class(es)</b>	IMDG Class	8
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-A , S-B
	Special provisions	223 274
	Limited Quantities	5 L

#### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

### SECTION 15 REGULATORY INFORMATION

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

##### ISOPHORONE DIAMINE(2855-13-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

##### BENZYL ALCOHOL(100-51-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

##### 1,3-PROPYLENEDIAMINE(109-76-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

##### TRIETHANOLAMINE(102-71-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**N-AMINOETHYLPIPERAZINE(140-31-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

**PIPERAZINE(110-85-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (benzyl alcohol; piperazine; 1,3-propylenediamine; N-aminoethylpiperazine; triethanolamine; isophorone diamine)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	<i>Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

**SECTION 16 OTHER INFORMATION****Other information****Ingredients with multiple cas numbers**

Name	CAS No
piperazine	110-85-0, 142-63-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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TEL (+61 3) 9572 4700.