

# IRON POWDER

## ChemWatch Review SDS

Chemwatch Hazard Alert Code: 2

Chemwatch: 10223

Version No: 6.1.1.1

Safety Data Sheet according to WHS and ADG requirements

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S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	IRON POWDER
Chemical Name	iron, powder
Synonyms	iron, iron dust, iron particles, Fe, WIA Raw Materials Code 1312,1320,1331, Iron Powder, Low Sulfur, iron powder, iron powder, reduced, technical, iron, filings, iron, reduced
Proper shipping name	METAL POWDER, FLAMMABLE, N.O.S.
Chemical formula	Fe
Other means of identification	Not Available
CAS number	7439-89-6

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Used in magnets; automobile parts; catalyst in ammonia synthesis; high frequency cores; medicinal and dietary substances; powder metallurgy products. Major ingredient in steel. Welding flux ingredient. [-Regeant -]
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### Details of the supplier of the safety data sheet

Registered company name	Leco (LECO Corporation - Australia)
Address	Unit 4, 10 Salisbury Road Castle Hill NSW 2154 Australia
Telephone	+61 2 9849 5900
Fax	+61 2 9894 5247
Website	<a href="http://www.leco.com/resources/msds.htm">http://www.leco.com/resources/msds.htm</a>
Email	australia@leco.com

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+1 603 527 3887 (Chemtrec Intl.), 1800 889 895
Other emergency telephone numbers	Not Available

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Flammable Solid Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
SIGNAL WORD	<b>WARNING</b>
Hazard statement(s)	
H228	Flammable solid.

## Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

## Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
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## Precautionary statement(s) Storage

Not Applicable

## Precautionary statement(s) Disposal

Not Applicable

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

CAS No	%[weight]	Name
7439-89-6	>99	<u>iron, powder</u>

### Mixtures

See section above for composition of Substances

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"><li>▶ Wash out immediately with fresh running water.</li><li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li><li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li><li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li><li>▶ <b>DO NOT attempt to remove particles attached to or embedded in eye .</b></li><li>▶ Lay victim down, on stretcher if available and pad <b>BOTH</b> eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.</li><li>▶ Seek urgent medical assistance, or transport to hospital.</li></ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"><li>▶ Flush skin and hair with running water (and soap if available).</li><li>▶ Seek medical attention in event of irritation.</li></ul>
<b>Inhalation</b>	<ul style="list-style-type: none"><li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li><li>▶ Lay patient down. Keep warm and rested.</li><li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li><li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li><li>▶ Transport to hospital, or doctor.</li></ul>
<b>Ingestion</b>	<ul style="list-style-type: none"><li>▶ Immediately give a glass of water.</li><li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li></ul>

### Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to iron and its derivatives:

- ▶ Always treat symptoms rather than history.

- ▶ In general, however, toxic doses exceed 20 mg/kg of ingested material (as elemental iron) with lethal doses exceeding 180 mg/kg.
- ▶ Control of iron stores depend on variation in absorption rather than excretion. Absorption occurs through aspiration, ingestion and burned skin.
- ▶ Hepatic damage may progress to failure with hypoprothrombinaemia and hypoglycaemia. Hepatorenal syndrome may occur.
- ▶ Iron intoxication may also result in decreased cardiac output and increased cardiac pooling which subsequently produces hypotension.
- ▶ Serum iron should be analysed in symptomatic patients. Serum iron levels (2-4 hrs post-ingestion) greater than 100 ug/dL indicate poisoning with levels, in excess of 350 ug/dL, being potentially serious. Emesis or lavage (for obtunded patients with no gag reflex) are the usual means of decontamination.
- ▶ Activated charcoal does not effectively bind iron.
- ▶ Catharsis (using sodium sulfate or magnesium sulfate) may only be used if the patient already has diarrhoea.
- ▶ Deferoxamine is a specific chelator of ferric (3+) iron and is currently the antidote of choice. It should be administered parenterally. [Ellenhorn and Barceloux: Medical Toxicology]

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

Metal dust fires need to be smothered with sand, inert dry powders.

**DO NOT USE WATER, CO2 or FOAM.**

- ▶ Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- ▶ Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- ▶ **DO NOT** use halogenated fire extinguishing agents.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Reacts with acids producing flammable / explosive hydrogen (H<sub>2</sub>) gas</li> <li>▶ Keep dry</li> <li>▶ <b>NOTE:</b> May develop pressure in containers; open carefully. Vent periodically.</li> </ul>
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal.</b></li> <li>▶ <b>DO NOT use water or foam as generation of explosive hydrogen may result.</b></li> </ul> <p>With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal.</p> <p>Decomposition may produce toxic fumes of:</p> <ul style="list-style-type: none"> <li>metal oxides</li> </ul>
<b>HAZCHEM</b>	4Y

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ <b>DO NOT touch or walk through spilled material.</b></li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid contact with skin and eyes.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>Do not use compressed air to remove metal dusts from floors, beams or equipment</li> <li>Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.</li> <li>Use non-sparking handling equipment, tools and natural bristle brushes.</li> <li>Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations</li> <li>Cover and reseal partially empty containers. .</li> </ul> <p>If molten:</p> <ul style="list-style-type: none"> <li>▶ Contain the flow using dry sand or salt flux as a dam.</li> <li>▶ All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use.</li> <li>▶ Allow the spill to cool before remelting scrap.</li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ <b>DO NOT touch or walk through spilled material.</b></li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> </ul>

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<p>For molten metals:</p> <ul style="list-style-type: none"> <li>• Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment.</li> </ul> <ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of overexposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> </ul>
<b>Other information</b>	<p><b>FOR MINOR QUANTITIES:</b></p> <ul style="list-style-type: none"> <li>▶ Store in an indoor fireproof cabinet or in a room of noncombustible construction.</li> <li>▶ Provide adequate portable fire-extinguishers in or near the storage area.</li> </ul> <p><b>FOR PACKAGE STORAGE:</b></p> <ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>CARE:</b> Packing of high density product in light weight metal or plastic packages may result in container collapse with product release</li> <li>▶ Heavy gauge metal packages / Heavy gauge metal drums</li> </ul> <p>For low viscosity materials and solids: Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging and</li> <li>▶ cans with friction closures may be used.</li> </ul>
<b>Storage incompatibility</b>	<p>The material is described as an electropositive metal. The activity or electromotive series of metals is a listing of the metals in decreasing order of their reactivity with hydrogen-ion sources such as water and acids. In the reaction with a hydrogen-ion source, the metal is oxidised to a metal ion, and the hydrogen ion is reduced to H<sub>2</sub>. The ordering of the activity series can be related to the standard reduction potential of a metal cation.</p> <ul style="list-style-type: none"> <li>▶ <b>WARNING:</b> Avoid or control reaction with peroxides. All <i>transition metal</i> peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively.</li> <li>▶ The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono- or poly-fluorobenzene show extreme sensitivity to heat and are explosive.</li> <li>▶ Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.</li> <li>▶ These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.</li> <li>▶ The state of subdivision may affect the results.</li> <li>▶ Keep dry</li> <li>▶ Reacts slowly with water.</li> <li>▶ <b>CAUTION</b> contamination with moisture will liberate explosive hydrogen gas, causing pressure build up in sealed containers.</li> <li>▶ Reacts violently with caustic soda, other alkalis - generating heat, highly flammable hydrogen gas.</li> <li>▶ If alkali is dry, heat generated may ignite hydrogen - if alkali is in solution may cause violent foaming</li> <li>▶ Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.</li> </ul> <p>▶ Avoid storage with halogens and phosphorus. Avoid moisture.</p>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA


Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
iron, powder	Iron	3.2 mg/m <sup>3</sup>	35 mg/m <sup>3</sup>	150 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
iron, powder	Not Available	Not Available

### Exposure controls

<b>Appropriate engineering controls</b>	<p>For large scale or continuous use:</p> <ul style="list-style-type: none"> <li>▶ Spark-free, earthed ventilation system, venting directly to the outside and separate from usual ventilation systems</li> <li>▶ Provide dust collectors with explosion vents</li> </ul> <p>Metal dusts must be collected at the source of generation as they are potentially explosive.</p> <ul style="list-style-type: none"> <li>▶ Avoid ignition sources.</li> <li>▶ Good housekeeping practices must be maintained.</li> <li>▶ Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.</li> </ul>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> <li>▶ Protective gloves eg. Leather gloves or gloves with Leather facing</li> <li>▶ Wear physical protective gloves, e.g. leather.</li> <li>▶ Wear safety footwear.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Eyewash unit.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream. <ul style="list-style-type: none"> <li>- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</li> </ul> </li> </ul>
<b>Thermal hazards</b>	Not Available

## Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3 Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Dark grey-black powder. Insoluble in water. Soluble in organic acids, dilute mineral acids, hot concentrated sulphuric acid and hot concentrated nitric acid. Fine metal particles produced when ground, sawn or filed can burn.		
<b>Physical state</b>	Divided Solid	<b>Relative density (Water = 1)</b>	7.86
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	>410
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not available.
<b>Melting point / freezing point (°C)</b>	1535	<b>Viscosity (cSt)</b>	Not Applicable
<b>Initial boiling point and boiling range (°C)</b>	2750	<b>Molecular weight (g/mol)</b>	55.85
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Applicable	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	Nil
<b>Vapour pressure (kPa)</b>	0.13 @ 1787 C	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Applicable	<b>VOC g/L</b>	Not Applicable

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"><li>▶ Unstable in the presence of incompatible materials.</li><li>▶ Product is considered stable.</li><li>▶ Hazardous polymerisation will not occur.</li></ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> <p>The inhalation of small particles of metal oxide results in sudden thirst, a sweet, metallic foul taste, throat irritation, cough, dry mucous membranes, tiredness and general unwellness. Headache, nausea and vomiting, fever or chills, restlessness, sweating, diarrhoea, excessive urination and prostration may also occur.</p>
<b>Ingestion</b>	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p> <p>Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract</p>
<b>Skin Contact</b>	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p>

	<p>Irritation and skin reactions are possible with sensitive skin Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	<p>There is some evidence to suggest that this material can cause eye irritation and damage in some persons. Contact with the eye by metal dusts may produce mechanical abrasion or foreign body penetration of the eyeball. Iron particles embedded in the eye may cause discolouration of the cornea and iris, and effects on the pupil such as poor rection to light and accommodation.</p>
<b>Chronic</b>	<p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Overexposure to the breathable dust may cause coughing, wheezing, difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present. Chronic excessive intake of iron have been associated with damage to the liver and pancreas. People with a genetic disposition to poor control over iron are at an increased risk. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants.</p>

<b>iron, powder</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Oral (rat) LD50: 98600 mg/kg <sup>[2]</sup>	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>Acute Toxicity</b>	✘	<b>Carcinogenicity</b>	⊖
<b>Skin Irritation/Corrosion</b>	⊖	<b>Reproductivity</b>	⊖
<b>Serious Eye Damage/Irritation</b>	⊖	<b>STOT - Single Exposure</b>	⊖
<b>Respiratory or Skin sensitisation</b>	⊖	<b>STOT - Repeated Exposure</b>	⊖
<b>Mutagenicity</b>	⊖	<b>Aspiration Hazard</b>	⊖

**Legend:** ✘ – Data available but does not fill the criteria for classification  
 ✔ – Data available to make classification  
 ⊖ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
<b>iron, powder</b>	LC50	96	Fish	0.05mg/L	2
	EC50	96	Algae or other aquatic plants	3.7mg/L	4
	BCF	24	Crustacea	0.000002mg/L	4
	NOEC	504	Fish	0.52mg/L	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

### Bioaccumulative potential

Ingredient	Bioaccumulation
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No Data available for all ingredients

## Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"><li>▸ Reduction</li><li>▸ Reuse</li><li>▸ Recycling</li><li>▸ Disposal (if all else fails)</li></ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"><li>▸ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li><li>▸ It may be necessary to collect all wash water for treatment before disposal.</li><li>▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li><li>▸ Where in doubt contact the responsible authority.</li><li>▸ Recycle wherever possible.</li><li>▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li><li>▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)</li><li>▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li></ul>
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## SECTION 14 TRANSPORT INFORMATION

### Labels Required

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	4Y

### Land transport (ADG)

<b>UN number</b>	3089
<b>UN proper shipping name</b>	METAL POWDER, FLAMMABLE, N.O.S.
<b>Transport hazard class(es)</b>	Class : 4.1 Subrisk : Not Applicable
<b>Packing group</b>	III
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : 223 Limited quantity : 5 kg

### Air transport (ICAO-IATA / DGR)

<b>UN number</b>	3089
<b>UN proper shipping name</b>	Metal powder, flammable, n.o.s.
<b>Transport hazard class(es)</b>	ICAO/IATA Class : 4.1 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
<b>Packing group</b>	III
<b>Environmental hazard</b>	Not Applicable



<b>Special precautions for user</b>	Special provisions	A3
	Cargo Only Packing Instructions	449
	Cargo Only Maximum Qty / Pack	100 kg
	Passenger and Cargo Packing Instructions	446
	Passenger and Cargo Maximum Qty / Pack	25 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y443
	Passenger and Cargo Limited Maximum Qty / Pack	10 kg

### Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	3089	
<b>UN proper shipping name</b>	METAL POWDER, FLAMMABLE, N.O.S.	
<b>Transport hazard class(es)</b>	IMDG Class	4.1
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-G , S-G
	Special provisions	223
	Limited Quantities	5 kg

### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### IRON, POWDER(7439-89-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (iron, powder)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (iron, powder)
Korea - KECL	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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