ALUMA BLACK A14

Barnes Products P/L

Chemwatch: **5246-25** Version No: **7.2** Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements Issue Date: **15/03/2023** Print Date: **29/03/2023** S.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	ALUMA BLACK A14
Chemical Name	Not Applicable
Synonyms	A14 BLACK FOR ALUMINIUM
Proper shipping name	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains selenious acid and phosphoric acid)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Blackening solution for aluminum alloys.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Barnes Products P/L		
Address	5 Greenhills Avenue Moorebank NSW 2170 Australia		
Telephone	+61 2 9793 7555		
Fax	+61 2 9793 7091		
Website	http://www.barnes.com.au/		
Email	sales@barnes.com.au		

Emergency telephone number

Association / Organisation	Barnes Products Pty Ltd	
Emergency telephone numbers	+61 2 9793 7555 Business Hours	
Other emergency telephone numbers	Poisons Information Centre 13 1126 after hours	

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

		Min	Max	
Flammability	0		i	
Toxicity	3		-	
Body Contact	4			0 = Minimum 1 = I ow
Reactivity	2			2 = Moderate
Chronic	3			3 = High 4 = Extreme

Poisons Schedule	S5
Classification ^[1]	Oxidizing Liquids Category 3, Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 3, Skin Corrosion/Irritation Category 1A, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 2, Sensitisation (Respiratory) Category 1, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 1A, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements



Signal word Danger

Hazard statement(s)

H272	May intensify fire; oxidiser.
H290	May be corrosive to metals.
H301	Toxic if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H330	Fatal if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.		
P210	eep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.		
P260	not breathe mist/vapours/spray.		
P264	Wash all exposed external body areas thoroughly after handling.		
P270	Do not eat, drink or smoke when using this product.		
P271	Use only outdoors or in a well-ventilated area.		
P280	Wear protective gloves, protective clothing, eye protection and face protection.		

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.			
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.			
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].			
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.			
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.			
P308+P313	IF exposed or concerned: Get medical advice/ attention.			
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.			

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.		
P405	Store locked up.		

Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
16872-11-0	10-30	fluoboric acid
7758-99-8	5-10	copper sulfate, pentahydrate
7783-00-8	1-5	selenious acid

CAS No	%[weight]	Name
7664-38-2	1-5	phosphoric acid
7786-81-4	0.1-1	nickel(II) sulfate
7732-18-5	>60	water
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

SECTION 4 First aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If there is evidence of severe skin irritation or skin burns: Avoid further contact. Immediately remove contaminated clothing, including footwear. Flush skin under running water for 15 minutes. Avoiding contamination of the hands, massage calcium gluconate gel into affected areas, pay particular attention to creases in skin. Contact the Poisons Information Centre. Continue gel application for at least 15 minutes after burning sensation ceases. If pain recurs, repeat application of calcium gluconate gel or apply every 20 minutes. If no gel is available, continue washing for at least 15 minutes, using soap if available. If patient is conscious, give six calcium gluconate or calcium carbonate tablets in water by mouth. Transport to hospital, or doctor, urgently.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Following acute or short term repeated exposure to hydrofluoric acid:

- Subcutaneous injections of Calcium Gluconate may be necessary around the burnt area. Continued application of Calcium Gluconate Gel or subcutaneous Calcium Gluconate should then continue for 3-4 days at a frequency of 4-6 times per day. If a "burning" sensation recurs, apply more frequently.
- Systemic effects of extensive hydrofluoric acid burns include renal damage, hypocalcaemia and consequent cardiac arrhythmias. Monitor haematological, respiratory, renal, cardiac and electrolyte status at least daily. Tests should include FBE, blood gases, chest X-ray, creatinine and electrolytes, urine output, Ca ions, Mg ions and phosphate ions. Continuous ECG monitoring may be required.
- Where serum calcium is low, or clinical, or ECG signs of hypocalcaemia develop, infusions of calcium gluconate, or if less serious, oral Sandocal, should be given. Hydrocortisone 500 mg in a four to six hourly infusion may help.
- Antibiotics should not be given as a routine, but only when indicated.
- Eye contact pain may be excruciating and 2-3 drops of 0.05% pentocaine hydrochloride may be instilled, followed by further irrigation

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Methaemoglobin in blood	1.5% of haemoglobin	During or end of shift	B, NS, SQ

B: Background levels occur in specimens collected from subjects NOT exposed.

NS: Non-specific determinant; Also seen after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test. Treat symptomatically.

Management of chronic selenium intoxication is supportive with elimination of the selenium source. BAL (dimercaprol, 2,3-dimercaptopropanol) and CaNa2EDTA may enhance toxicity.

There are no antidotes to selenious acid toxicity; treatment is expectant (cardiopulmonary monitoring in an intensive care setting) and supportive (intravenous infusion, supplemental oxygen and ventilation as needed).

SECTION 5 Firefighting measures

Extinguishing media

Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.

Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Non combustible. Not considered to be a significant fire risk. Acids may react with metals to produce hydrogen, a highly flammable and explosive gas. Heating may cause expansion or decomposition leading to violent rupture of containers. May emit corrosive, poisonous fumes. May emit acrid smoke. carbon dioxide (CO2) hydrogen fluoride nitrogen oxides (NOx) phosphorus oxides (POx) sulfur oxides (SOx) metal oxides other pyrolysis products typical of burning organic material.
HAZCHEM	2X

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Environmental hazard - contain spillage. Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	 Environmental hazard - contain spillage. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Stop leak if safe to do so. Contain spill with sand, earth or vermiculite.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

 Safe handling
 DO NOT allow clothing wet with material to stay in contact with skin

 Avoid all personal contact, including inhalation.

	Wear protective clothing when risk of exposure occurs.
	Use in a well-ventilated area.
	Avoid contact with moisture.
	Avoid contact with incompatible materials.
	When handling, DO NOT eat, drink or smoke.
	Keep containers securely sealed when not in use.
	Store in original containers.
	Keep containers securely sealed.
Oth an information	Store in a cool, dry, well-ventilated area.
Other information	Store away from incompatible materials and foodstuff containers.
	Protect containers against physical damage and check regularly for leaks.
	Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	Packaging as recommended by manufacturer.
Storage incompatibility	Avoid storage with reducing agents. cyanides

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	selenious acid	Selenium compounds (as Se) excluding hydrogen selenide	0.1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	phosphoric acid	Phosphoric acid	1 mg/m3	3 mg/m3	Not Available	Not Available
Australia Exposure Standards	nickel(II) sulfate	Nickel,soluble compounds (as Ni)	0.1 mg/m3	Not Available	Not Available	(g) Some compounds in these groups are classified as carcinogenic or as sensitisers. Check individual classification details on the safety data sheet for information on classification.

Emergency Limits

Ingredient	TEEL-1 TEEL-2			TEEL-3
fluoboric acid	8.7 mg/m3	97 mg/m3		580 mg/m3
copper sulfate, pentahydrate	7.5 mg/m3	9.9 mg/m3		59 mg/m3
copper sulfate, pentahydrate	12 mg/m3	32 mg/m3		190 mg/m3
selenious acid	23 mg/m3	250 mg/m3		1,500 mg/m3
phosphoric acid	Not Available	Not Available		Not Available
nickel(II) sulfate	1.3 mg/m3 8.7 mg/m3			52 mg/m3
nickel(II) sulfate	0.79 mg/m3	8.6 mg/m3		51 mg/m3
Ingredient	Original IDLH		Revised IDLH	
fluoboric acid	Not Available		Not Available	
copper sulfate, pentahydrate	Not Available		Not Available	
selenious acid	1 mg/m3		Not Available	
phosphoric acid	1,000 mg/m3		Not Available	

Occupational Exposure Banding

10 mg/m3

Not Available

nickel(II) sulfate

water

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
fluoboric acid	E	≤ 0.1 ppm	
copper sulfate, pentahydrate	E	≤ 0.01 mg/m³	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Not Available Not Available

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.
Individual protection measures, such as personal protective equipment	
Eye and face protection	 Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. Chemical goggles.whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. Alternatively a gas mask may replace splash goggles and face shields. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.
Skin protection	See Hand protection below
Hands/feet protection	 Elbow length PVC gloves When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

ALUMA BLACK A14

Material	СРІ
NEOPRENE	A
BUTYL	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE	С
PVA	С
PVC	С
SARANEX-23	С
VITON	С

Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

^ - Full-face

 $\begin{array}{l} \mathsf{A}(\mathsf{AII}\ \mathsf{classes}) = \mathsf{Organic}\ \mathsf{vapours}, \mathsf{B}\ \mathsf{AUS}\ \mathsf{or}\ \mathsf{B1} = \mathsf{Acid}\ \mathsf{gasses}, \mathsf{B2} = \mathsf{Acid}\ \mathsf{gas} \\ \mathsf{or}\ \mathsf{hydrogen}\ \mathsf{cyanide}(\mathsf{HCN}), \mathsf{B3} = \mathsf{Acid}\ \mathsf{gas}\ \mathsf{or}\ \mathsf{hydrogen}\ \mathsf{cyanide}(\mathsf{HCN}), \mathsf{E} = \\ \mathsf{Sulfur}\ \mathsf{dioxide}(\mathsf{SO2}), \mathsf{G} = \mathsf{Agricultural}\ \mathsf{chemicals}, \mathsf{K} = \mathsf{Ammonia}(\mathsf{NH3}), \mathsf{Hg} = \\ \mathsf{Mercury}, \mathsf{NO} = \mathsf{Oxides}\ \mathsf{of}\ \mathsf{nitrogen}, \mathsf{MB} = \mathsf{Methyl}\ \mathsf{bromide}, \mathsf{AX} = \mathsf{Low}\ \mathsf{boiling} \\ \mathsf{point}\ \mathsf{organic}\ \mathsf{compounds}(\mathsf{below}\ \mathsf{65}\ \mathsf{degC}) \\ \end{array}$

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that

* CPI - Chemwatch Performance Index

- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

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SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Appearance Clear blue acidic liquid with no odour; mixes with water.			
Physical state	Liquid	Relative density (Water = 1)	1.099	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable	
pH (as supplied)	<1.0	Decomposition temperature (°C)	Not Available	
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available	
Initial boiling point and boiling range (°C)	>100	Molecular weight (g/mol)	Not Applicable	
Flash point (°C)	Not Applicable	Taste	Not Available	
Evaporation rate	<1.0 Ether = 1	Explosive properties	Not Available	
Flammability	Not Applicable	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	Not Available	Gas group	Not Available	
Solubility in water	Miscible	pH as a solution (1%)	Not Available	
Vapour density (Air = 1)	<1	VOC g/L	Not Available	

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Contact with alkaline material liberates heat
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

	Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness. Copper poisoning following exposure to copper dusts and fume may result in headache, cold sweat and weak pulse. Capillary, kidney, liver and brain damage are the longer term manifestations of such poisoning. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops
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	rapidly, but is quickly lost. Acute effects of fluoride inhalation include irritation of nose and throat, coughing and chest discomfort. A single acute over-exposure may even cause nose bleed.
Ingestion	Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual. Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident.
Skin Contact	Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue. Fluorides are easily absorbed through the skin and cause death of soft tissue and erode bone. Healing is delayed and death of tissue may continue to spread beneath skin. Open cuts, abraded or irritated skin should not be exposed to this material Contact of the skin with liquid hydrofluoric acid (hydrogen fluoride) may cause severe burns, erythema, and swelling, vesiculation, and serious crusting. With more serious burns, ulceration, blue-gray discoloration, and necrosis may occur. Solutions of hydrofluoric acid, as dilute as 2%, may cause severe skin burns. Dermal burns may not be readily noticed or painful, unlike the warning properties of other acids. Skin contact with HF concentrations in the 20% to 50% range may not produce symptoms for one to eight hours. With concentrations less than 20%, the latency period may be up to twenty-four hours. A solution of only 1-2% HF exposed to greater than 10% of the body is fatal without medical attention; however dermal burns are not likely immediate. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	If applied to the eyes, this material causes severe eye damage. Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely.
Chronic	Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Harmful: danger of serious damage to health by prolonged exposure through inhalation. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Extended exposure to inorganic fluorides causes fluorosis, which includes signs of joint pain and stiffness, tooth discolouration, nausea and vomiting, loss of appetite, diarrhoea or constipation, weight loss, anaemia, weakness and general unwellness. There may also be frequent urination and thirst.

	ΤΟΧΙΟΙΤΥ	IRRITATION
ALUMA BLACK A14	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
fluoboric acid	Oral (Rat) LD50: 100 mg/kg ^[2]	Not Available
	ΤΟΧΙCITY	IRRITATION
copper sulfate, pentahydrate	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available
pentanyarate	Oral (Mouse) LD50; 43 mg/kg ^[2]	
	ΤΟΧΙCITY	IRRITATION
selenious acid	Dermal (rabbit) LD50: 4 mg/kg ^[2]	Not Available
	Oral (Rat) LD50: 25 mg/kg ^[2]	
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: >1260 mg/kg ^[2]	Eye (rabbit): 119 mg - SEVERE [Monsanto]*
phosphoric acid	Inhalation(Rat) LC50: 0.026 mg/L4h ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 1530 mg/kg ^[2]	Skin (rabbit):595 mg/24h - SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
	ΤΟΧΙΟΙΤΥ	IRRITATION
nickel(II) sulfate	Oral (Rat) LD50: 264 mg/kg ^[2]	Not Available
	TOXICITY	IRRITATION
water	Oral (Rat) LD50: >90000 mg/kg ^[2]	Not Available

FLUOBORIC ACID	 Goitrogenic: Goitrogens are substances that suppress the function of the thyroid gland by interfering with iodine uptake, which can, as a result, cause an enlargement of the thyroid (a goitre). Goitrogens include: Vitexin, a flavonoid, which inhibits thyroid peroxidase, contributing to goitre Thiocyanate and perchlorate, which decrease iodide uptake by competitive inhibition and consequently increase release of TSH from the pituitary gland Lithium, which inhibits thyroid hormone release Certain foods, such as soy and millet (containing vitexins) and vegetables in the genus Brassica (which includes broccoli, Brussels sprouts, cabbage, cauliflower and horseradish). Caffeine (found in coffee, tea, cola and chocolate), which acts on thyroid function as a suppressant. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
COPPER SULFATE, PENTAHYDRATE	for copper and its compounds (typically copper chloride): Acute toxicity: There are no reliable acute oral toxicity results available. In an acute dermal toxicity study (OECD TG 402), one group of 5 male rats and 5 groups of 5 female rats received doses of 1000, 1500 and 2000 mg/kg bw via dermal application for 24 hours. The LD50 values of copper monochloride were 2,000 mg/kg bw or greater for male (no deaths observed) and 1,224 mg/kg bw for female. Four females died at both 1500 and 2000 mg/kg bw, and one at 1,000 mg/kg bw. Symptom of the hardness of skin, an exudation of hardness site, the formation of scar and reddish changes were observed on application sites in all treated animals. Skin inflammation and injury were also noted. In addition, a reddish or black urine was observed in females at 2,000, 1,500 and 1,000 mg/kg bw. For copper sulfate Copper sulfate is corrosive. Side effects are diverse and multi-systemic, and include severe gastrointestinal symptoms and signs, metallic taste in the mouth, burning pain in the chest, headache, sweating, shock and damage to brain, liver and kidneys. It has been reported as a cause of human suicide. On exposure, it can cause dose dependent damage to the skin and eye, also, eczema and allergic reactions. Long term effects can lead to anaemia and degenerative changes and are more likely in individuals with Wilson's disease, a condition which causes excessive absorption and storage of copper. It has adverse effects on reproduction and fertility as well as cancer and embryo toxic effects. Although it is excreted in the faeces, there is residual accumulation the liver, brain, heart, kidney and muscles.
PHOSPHORIC ACID	phosphoric acid (85%) The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
NICKEL(II) SULFATE	 WARNING : IARC Cancer Review - Human Sufficient Evidence. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.
FLUOBORIC ACID & PHOSPHORIC ACID & NICKEL(II) SULFATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
FLUOBORIC ACID & PHOSPHORIC ACID & WATER	No significant acute toxicological data identified in literature search.
FLUOBORIC ACID & PHOSPHORIC ACID	For acid mists, aerosols, vapours Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there).

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	¥	Reproductivity	×
Serious Eye Damage/Irritation	~	STOT - Single Exposure	×
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	*
Mutagenicity	¥	Aspiration Hazard	×

Data entrer not available or does not not
 Data available to make classification

SECTION 12 Ecological information

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	Endpoint	Test Duration (hr)	S	Species		Value	Source
ALUMA BLACK A14	Not Available	Not Available	Ν	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)		Species		Value	Source
	LC50	96h		Fish		2600mg/l	2
fluoboric acid	EC50	72h Algae or other aquatic plants			>100mg/l		
	EC50	48h		Crustacea		>100mg/l	2
	NOEC(ECx)	72h		Algae or other aquatic plants		100mg/l	2
	Endpoint	Test Duration (hr)	:	Species		Value	Source
	EC50(ECx)	96h	(Crustacea		0.001mg/L	5
copper sulfate,	EC50	72h		Algae or other aquatic plants		0.8mg/L	5
pentahydrate	LC50	96h	1	Fish		0.073mg/L	4
	EC50	48h	(Crustacea		0.003mg/L	5
	Endpoint	Test Duration (hr)	Spe	cies	Value		Sourc
	EC50	72h	Alga	e or other aquatic plants	13.969	-28.027mg/L	4
	LC50	96h	Fish		0.62m	g/l	4
selenious acid	EC50	48h	Crustacea		1.12m	1.12mg/l	
	NOEC(ECx)	0.08h	Alga	Algae or other aquatic plants 0.006r		ng/L	4
	EC50	96h	Alga	Algae or other aquatic plants 16.342-3		2-37.85mg/L	4
	Endpoint	Test Duration (hr)	Spe	Species		9	Sourc
	NOEC(ECx)	72h	Alga	Algae or other aquatic plants <7.5mg/l		mg/l	2
phosphoric acid	EC50	72h	Alga	Algae or other aquatic plants 77.9mg/l		2	
	LC50	96h	Fish	Fish 67.94-113.76mg/L		4	
	EC50	48h	Cru	stacea	>100mg/l		2
	Endpoint	Test Duration (hr)	Spe	cies	Value		Sourc
	ErC50	72h	Alga	ae or other aquatic plants	0.75m	ng/l	1
	BCF	1008h	Fish	1	<3		7
nickel(II) sulfate	NOEC(ECx)	72h	Alga	ae or other aquatic plants	0.32mg/l		1
nickei(ii) suilate	EC50	96h	Alga	ae or other aquatic plants	0.007	8mg/l	2
	EC50	72h	Alga	Algae or other aquatic plants 0.75mg/l		1	
	LC50	96h	Fish	1	0.2816-0.8146mg/l		4
	EC50	48h	Crus	stacea	1mg/l		1
	Endpoint	Test Duration (hr)	s	Species		Value	Source
water	Not Available	Not Available	Ν	Not Available		Not Available	Not Available

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
fluoboric acid	LOW	LOW
copper sulfate, pentahydrate	HIGH	HIGH
phosphoric acid	HIGH	HIGH
nickel(II) sulfate	HIGH	HIGH
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation	
fluoboric acid	LOW (LogKOW = 0.2166)	
copper sulfate, pentahydrate	LOW (LogKOW = -2.2002)	
phosphoric acid	LOW (LogKOW = -0.7699)	
nickel(II) sulfate	LOW (BCF = 31)	

Mobility in soil

Ingredient	Mobility
fluoboric acid	LOW (KOC = 48.64)
copper sulfate, pentahydrate	LOW (KOC = 6.124)
phosphoric acid	HIGH (KOC = 1)
nickel(II) sulfate	LOW (KOC = 6.124)

SECTION 13 Disposal considerations

Waste treatment methods

	Containers may still present a chemical hazard/ danger when empty.			
	Return to supplier for reuse/ recycling if possible.			
	Otherwise:			
	• If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to			
Product / Packaging	store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.			
disposal	Where possible retain label warnings and SDS and observe all notices pertaining to the product.			
	DO NOT allow wash water from cleaning or process equipment to enter drains.			
	It may be necessary to collect all wash water for treatment before disposal.			
	In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.			
	Where in doubt contact the responsible authority.			

SECTION 14 Transport information

Labels Required

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Marine Pollutant	
HAZCHEM	2X

Land transport (ADG)

UN number or ID number	3264			
UN proper shipping name	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains selenious acid and phosphoric acid)			
Transport hazard class(es)	Class Subsidiary risk	8 Not Applicable		
Packing group	II			
Environmental hazard	Environmentally ha	Environmentally hazardous		

Air transport (ICAO-IATA / DGR)

	-			
UN number	3264			
UN proper shipping name	Corrosive liquid, acidic,	Corrosive liquid, acidic, inorganic, n.o.s. * (contains selenious acid and phosphoric acid)		
Transport hazard class(es)	ICAO/IATA Class	8		
	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	8L		
Packing group	11			
Environmental hazard	Environmentally hazard	ous		
	Special provisions		A3 A803	
	Cargo Only Packing Instructions		856	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		852	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y841	
	Passenger and Cargo Limited Maximum Qty / Pack		1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	3264			
UN proper shipping name	CORROSIVE LIQUI	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains selenious acid and phosphoric acid)		
Transport hazard class(es)	IMDG Class 8 IMDG Subrisk N	3 Not Applicable		
Packing group	III			
Environmental hazard	Marine Pollutant			
Special precautions for user	EMS Number Special provisions Limited Quantities			

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
fluoboric acid	Not Available
copper sulfate, pentahydrate	Not Available
selenious acid	Not Available
phosphoric acid	Not Available
nickel(II) sulfate	Not Available
water	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
fluoboric acid	Not Available
copper sulfate, pentahydrate	Not Available
selenious acid	Not Available
phosphoric acid	Not Available
nickel(II) sulfate	Not Available
water	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

fluoboric acid is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
copper sulfate, pentahydrate is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	
selenious acid is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
Australian Inventory of Industrial Chemicals (AIIC)	
phosphoric acid is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	
nickel(II) sulfate is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by
	the IARC Monographs - Group 1: Carcinogenic to humans

water is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (fluoboric acid; copper sulfate, pentahydrate; selenious acid; phosphoric acid; nickel(II) sulfate; water)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	
Russia - FBEPH	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	15/03/2023
Initial Date	08/03/2017

SDS Version Summary

Version Date of Update	Sections Updated
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Version	Date of Update	Sections Updated
7.1	15/03/2023	Hazards identification - Classification, Identification of the substance / mixture and of the company / undertaking - Synonyms
7.2	16/03/2023	Hazards identification - Classification, Identification of the substance / mixture and of the company / undertaking - Supplier Information, Identification of the substance / mixture and of the company / undertaking - Synonyms

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSE. Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors **BEI: Biological Exposure Index** AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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