

D-LIMONENE

ChemWatch Review SDS

Chemwatch Hazard Alert Code: 2

Chemwatch: 2052-2

Version No: 14.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 20/08/2021

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	D-LIMONENE
Chemical Name	d-limonene
Synonyms	C10H16; limonene; (+)-4-isopropenyl-1-methylcyclohexene; D-(+)-limonene; (+)-R-limonene d-p-mentha-1,8-diene p-mentha-1,8-diene; 4-isopropyl-1-methyl cyclohexene; isopropenyl-1-methyl cyclohexene; 1,8,(9)- menthadiene cyclohexene.; 1-methyl-4-(1-methylethenyl)-, (R)-; (R)-(+)-limonene (CAS RN: 5989-27-5); (+)-p-Mentha-1,8-diene; (+)-Carvene; (R)-4-Isopropenyl-1-methyl-1-cyclohexene; aromatic cyclic terpene hydrocarbon; Refchole; Cinene; Cajeputene; Histiclear; Histolene; orange skin extract; citrus orange terpenes; menthadiene; Solvit
Proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains d-limonene)
Chemical formula	C10H14 C10H16
Other means of identification	Not Available
CAS number	5989-27-5

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	<p>Flavouring, fragrance and perfume materials. Used as solvent in cleaners and degreasers; solvent for resins, polymers, waxes; wetting agent. Manufacture of specialist resins. Sulfurised derivatives in lube oils. [~Fragrance ~]</p> <p>In perfumery/ flavouring.</p> <p>Terpenes are a large and varied class of hydrocarbons produced primarily by a wide variety of plants, particularly conifers, though also by some insects such as swallowtail butterflies, which emit terpenes They are the major components of resins, and of turpentine produced from resin. When terpenes are modified chemically, such as by oxidation or rearrangement of the carbon skeleton, the resulting compounds are generally referred to as terpenoids. Some authors will use the term terpene to include all terpenoids.</p>
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Details of the supplier of the safety data sheet

Registered company name	Lightning Products	ITW Polymers & Fluids	Callington Haven Pty Ltd
Address	47 Burns Road Altona VIC 3018 Australia	100 Hassall Street Wetherill Park NSW 2164 Australia	30 South Street Rydalmere NSW 2116 Australia
Telephone	+61 3 8368 2522	+61 2 9757 8800	+61 2 9898 2700
Fax	03 9368 2533	+61 2 9757 3855	+61 2 9475 0449
Website	http://www.lightningcleans.com.au/msds/	http://www.itwpf.com.au/	www.callingtonhaven.com
Email	crc@lightningcleans.com.au	enquiries@itwpolymersandfluids.com.au	customerservice@callington.com

Registered company name	Callington Haven	Sigma-Aldrich (Merck)	Recochem
Address	PO Box 144 Rydalmere NSW 2116 Australia	12 Anella Avenue Castle Hill NSW 2154 Australia	850 Montee De Liesse Montreal Quebec H4T 1P4 Canada
Telephone	Not Available	+61 2 9841 0555 1800 800 097	+1 905 878 5544 +1 514 341 3550
Fax	Not Available	+61 2 9841 0500	+1 514 341 1292
Website	Not Available	www.sigma-aldrich.com	http://www.recochem.com/
Email	Not Available	ausmail@sial.com	salesorders@recochem.com

Registered company name	George Weston Foods (Jasol)
Address	151B Marua Road Ellerslie Auckland New Zealand
Telephone	+64 9 580 2105
Fax	+64 9 571 4388
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Lightning Products	Sigma-Aldrich (Merck)	Canutec
Emergency telephone numbers	+61 3 8368 2522 (Office hours 9am 4pm est)	1800 448 456	+1 613 996 6666
Other emergency telephone numbers	Not Available	1800 448 456	Not Available

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+61 1800 951 288

Other emergency telephone numbers	+61 2 9186 1132
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Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquids Category 3, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only a well-ventilated area.
P280	Wear protective gloves and protective clothing.
P240	Ground and bond container and receiving equipment.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
5989-27-5	>95	d-limonene

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L;
* EU IOELVs available

Mixtures

See section above for composition of Substances

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
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	<ul style="list-style-type: none"> ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p> <p>WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p>
HAZCHEM	3Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<p>CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite. Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ DO NOT allow clothing wet with material to stay in contact with skin <p>The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.</p> <p>Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.</p> <ul style="list-style-type: none"> ▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	<p>d-Limonene:</p> <ul style="list-style-type: none"> ▶ forms unstable peroxides in storage, unless inhibited; may polymerise ▶ reacts with strong oxidisers and may explode or combust ▶ is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride ▶ flow or agitation may generate electrostatic charges due to low conductivity ▶ The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BREITHERICK L.: Handbook of Reactive Chemical Hazards ▶ Avoid reaction with strong Lewis or mineral acids. ▶ Reaction with halogens requires carefully controlled conditions. ▶ Free radical initiators should be avoided. <p>· The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ("pseudo- nitrosites") were formerly used to characterise terpene hydrocarbons.</p> <p>· Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur.</p> <p>HAZARD:</p> <ul style="list-style-type: none"> ▶ Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air. ▶ Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction ▶ Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight.or stored, immersed, in solvents in suitably closed containers. <p>Terpenoids and terpenes, are generally unsaturated, are thermolabile, are often volatile and may be easily oxidised or hydrolysed depending on their respective structure.</p> <p>Terpenoids are subject to autoxidation. Autoxidation is any oxidation that occurs in open air or in presence of oxygen (and sometimes UV radiation) and forms peroxides and hydroperoxides.</p> <p>Though autoxidation has been particularly investigated in the field of fatty oils, it also plays a most crucial part for terpenoid deterioration.</p> <ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection**Control parameters****Occupational Exposure Limits (OEL)****INGREDIENT DATA**

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
d-limonene	15 ppm	67 ppm	170 ppm


Ingredient	Original IDLH	Revised IDLH
d-limonene	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
d-limonene	E	≤ 0.1 ppm

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

<p>Appropriate engineering controls</p>	<p>Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.</p> <p>Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<p>Personal protection</p>	
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
<p>Skin protection</p>	<p>See Hand protection below</p>
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
<p>Body protection</p>	<p>See Other protection below</p>
<p>Other protection</p>	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

D-LIMONENE

Material	CPI
NITRILE	A
PVA	A
VITON	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2

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hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Colourless to very pale yellow flammable liquid; floats on water. Pleasant lemon-like odour. Mixes with alcohol and ether. An unsaturated aromatic terpene hydrocarbon which oxidises in air.		
Physical state	Liquid	Relative density (Water = 1)	0.84
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	237
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	-98	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	176	Molecular weight (g/mol)	136.23
Flash point (°C)	46	Taste	Not Available
Evaporation rate	< 1 BuAc=1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	6.1 @ 150C.	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	0.7 @ 150C.	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.13 @ 14 deg.C	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Applicable
Vapour density (Air = 1)	4.66	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p>
Ingestion	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>d-limonene, if ingested, causes a non-bloody diarrhoea and abnormalities in bone formation. A strong urge to pass bowel may occur with little or no stools actually passed.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>d-limonene causes moderate irritation to skin including redness and swelling. Sometimes there are delayed haemorrhagic lesions.</p>
Eye	<p>Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p>
Chronic	<p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>d-Limonene may cause damage to and growths in the kidney. These growths can progress to cancer.</p> <p>A number of common flavor and fragrance chemicals can form peroxides surprisingly fast in air. Antioxidants can in most cases minimize the oxidation.</p> <p>Fragrance terpenes are easily oxidized in air. Non-oxidised forms are very weak sensitizers; however, after oxidation, the hydroperoxides are</p>

strong sensitisers which may cause allergic reactions.
Peroxidisable terpenes and terpenoids should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. This should be less than 10 millimoles of peroxide per litre. This is because peroxides may have sensitizing properties.

d-limonene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin (rabbit): 500mg/24h moderate Skin: no adverse effect observed (not irritating) ^[1]

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

D-LIMONENE

Tumorigenic by RTECS criteria
The following information refers to contact allergens as a group and may not be specific to this product.
Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.
d-Limonene is readily absorbed by inhalation and swallowing. Absorption through the skin is reported to be lower than by inhalation. It is rapidly distributed to different tissues in the body, readily metabolized and eliminated, primarily through the urine.
Limonene shows low acute toxicity by all three routes in animals. Limonene is a skin irritant in both experimental animals and humans.
Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and conjugal contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work.
If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur.
Fragrance allergens act as haptens, which are small molecules that cause an immune reaction only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but some require previous activation. A prehapten is a chemical that itself causes little or no sensitization, but it is transformed into a hapten outside the skin by a chemical reaction (oxidation in air or reaction with light) without the requirement of an enzyme.
For prehapten, it is possible to prevent activation outside the body to a certain extent by different measures, for example, prevention of air exposure during handling and storage of the ingredients and the final product, and by the addition of suitable antioxidants. When antioxidants are used, care should be taken that they will not be activated themselves, and thereby form new sensitizers.
Prehapten: Most terpenes with oxidisable allylic positions can be expected to self-oxidise on air exposure.
The substance is classified by IARC as Group 3:
NOT classifiable as to its carcinogenicity to humans.
Evidence of carcinogenicity may be inadequate or limited in animal testing.
Monomethyltin chloride, thioglycolate esters, and tall oil ester reaction product:
Monomethyltin trichloride (MMTC, CAS RN: 993-16-8), monomethyltin tris[2-ethylhexylmercaptoacetate (MMT (EHTG); MMT (2-EHMA), CAS RN: 57583-34-3), monomethyltin tris[isooctylmercaptoacetate (MMT(IOTG), CAS RN: 54849-38-6) and methyltin reverse ester tallate reaction product (TERP, CAS RNs: 201687-58-3, 201687-57-2, 68442-12-6, 151436-98-5) are considered one category of compounds for mammalian studies via the oral route. The justification for this category is based on structural similarities and the demonstrated rapid conversion of all of the esters to the MMTC when placed in simulated mammalian gastric contents [0.07M HCl] under physiological conditions. For the MMT(EHTG) >90% conversion to MMTC occurred within 0.5 hours. For TERP, 68% of the monomethyltin portion of the compound was converted to MMTC within 1 hour.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

d-limonene	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	0.05mg/l	2
	LC50	96h	Fish	0.46mg/l	2
	EC50	72h	Algae or other aquatic plants	0.214mg/l	2
	EC50	48h	Crustacea	0.307mg/l	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Terpenes such as Limonene and Isoprene:

Atmospheric Fate: Contribute to aerosol and photochemical smog formation. When terpenes are introduced to the atmosphere, they may either decrease ozone concentrations when oxides of nitrogen are low or, if emissions take place in polluted air (i.e. containing high concentrations of nitrogen oxides), leads to an increase in ozone concentrations. Lower terpenoids can react with unstable reactive gases and may act as precursors of photochemical smog therefore indirectly influencing community and ecosystem properties. The reactions of ozone with larger unsaturated compounds, such as the terpenes can give rise to oxygenated species with low vapour pressures that subsequently condense to form secondary organic aerosol.

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances

Unsaturated substances (Reactive Emissions)

Major Stable Products produced following reaction with ozone.

For Limonenes:

Atmospheric Fate: Due to the high volatility of limonene, the atmosphere is expected to be the major environmental sink for this chemical. The oxidation of limonene may contribute to aerosol and photochemical smog formation. The daytime atmospheric lifetime of d-limonene is estimated to range from 12 to 48 minutes depending upon local hydroxyl rate and ozone concentrations. Ozonolysis of limonene may also lead to the formation of hydrogen peroxide and organic peroxides, which have various toxic effects on plant cells and may damage forests.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
d-limonene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
d-limonene	HIGH (LogKOW = 4.8275)

Mobility in soil

Ingredient	Mobility
d-limonene	LOW (KOC = 1324)



SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	3Y

Land transport (ADG)

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains d-limonene)
Transport hazard class(es)	Class 3
	Subrisk Not Applicable
Packing group	III
Environmental hazard	Environmentally hazardous

Special precautions for user	Special provisions	Not Applicable
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

UN number	2319	
UN proper shipping name	Terpene hydrocarbons, n.o.s. (contains d-limonene)	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
Packing group	III	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

Sea transport (IMDG-Code / GGVSee)

UN number	2319	
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains d-limonene)	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number	F-E , S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Product name	Pollution Category	Ship Type
Dipentene	Y	2

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
d-limonene	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
d-limonene	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****d-limonene is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
 Monographs

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (d-limonene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes

National Inventory	Status
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend: Yes = All CAS declared ingredients are on the inventory
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	20/08/2021
Initial Date	01/11/2009

SDS Version Summary

Version	Date of Update	Sections Updated
13.1	14/11/2016	Exposure Standard
14.1	20/08/2021	Expiration. Review and Update

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index
 AIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
 NDSL: Non-Domestic Substances List
 IECSC: Inventory of Existing Chemical Substance in China
 EINECS: European INventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 NLP: No-Longer Polymers
 ENCS: Existing and New Chemical Substances Inventory
 KECI: Korea Existing Chemicals Inventory
 NZIoC: New Zealand Inventory of Chemicals
 PICCS: Philippine Inventory of Chemicals and Chemical Substances
 TSCA: Toxic Substances Control Act
 TCSI: Taiwan Chemical Substance Inventory
 INSQ: Inventario Nacional de Sustancias Químicas
 NCI: National Chemical Inventory
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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